

Permobond® RS-5995 White Hard Natural Rubber is designed for excellent resistance to a wide range of solutions. FDA compliant as per 21CFR177.2600.

PHYSICAL PROPERTIES

ASTM TEST	VALUE
Hardness (ASTM D2240)	90 +/- 5 Shore A
Tensile (ASTM D412)	N/A
Elongation (ASTM D412)	N/A
Adhesion (ASTM D429)	25LBS (min.)
Tear (Die C)	165 Lbs/Lin. In.
Service Temperature	200°F max. (93.3°C)
Specific Gravity	1.30

RESISTANCE TO

MATERIAL	VALUE
Abrasion, Sliding	Good
Abrasion, Impingement	Good
Acid (Diluted)	Excellent
Acid (Concentrated)	Excellent
Salt Solutions	Excellent
Oxygenated Solvents	Good
Animal & Vegetable Oils	Poor
Oil & Gasoline	Poor

ATMOSPHERIC AGING

MATERIAL	VALUE
Low Temperature Flexibility	Good
Moisture Resistance	Good
Compression Set	Good
Permeability	Good

STANDARD ROLL SIZES

GAUGE	WIDTH	LENGTH	AREA
1/8" (3mm)	4' (1.22m)	131.25' (40m)	525ft ² (48.77m ²)
3/16" (4mm)	4' (1.22m)	91.75' (27.96m)	367ft ² (34.05m ²)
1/4" (6mm)	4' (1.22m)	62.25' (18.97m)	249ft ² (23.13m ²)
3/8" (9mm)	4' (1.22m)	49.25' (15.01m)	197ft ² (18.30m ²)
1/2" (12mm)	4' (1.22m)	32.75' (9.98m)	131ft ² (12.17m ²)

CURE METHOD UP TO 1/4" (6mm)

METHOD	TEMPERATURE & PRESSURE
Pressure Cure (Autoclave)	2 Hr @ 250°F (121°C)
Internal Pressure	1 Hr Rise to 250°F (121°C) Hold @ 250°F (121°C) for 4 Hrs
Atmospheric	20 hrs @ 212°F (100°C)

ADHESIVE SYSTEM

COAT	ADHESIVE
1st Coat (Primer)	Chemlok 289
2nd Coat (Intermediate)	Chemlok 290
3rd Coat (Tack)	Chemlok 286
4th Coat (Tack)	Chemlok 286

TYPICAL APPLICATIONS

- Storage Vessels
- Rail Cars
- Over the Road transportation
- Bleach Storage and transportation

APPLICATION NOTES

1. Make repairs with original lining and follow the specified cure methods.
2. Use Closed Skive for joint construction.
3. Curing times listed are guidelines only.
4. Shelf Life: Stored below 50°F (10°C) = 180 days.
5. Pre-warm rubber on warm table approximately to 120°F (49°C) before use.
6. Contact your account representative for specific technical material and lining methodology recommendation.

Disclaimer: The above guidelines are based on general industry practices and not applicable to all installations. Application methods should comply with RubberSource application instructions. The data values use is an approximate value and may vary based on individual application methodology and local atmospheric conditions.